

We claim:

1. A vibration-proof glove wore particularly in an operation with a vibration tool such as a rock drill or engine cutter comprising,  
a stretchy glove body made of knit or the like,  
and a vulcanized foam rubber provided at least on the palm portion of said globe body.

2. A vibration-proof glove claimed in claim 1 wherein a plurality of crosswise grooves are provided on the palm portion of the glove in a direction roughly orthogonal to the direction the finger portions of the glove are extending.

3. A vibration-proof glove claimed in claim 1 or 2 wherein a plurality of lengthwise grooves are provided on the palm portion of the glove in a direction roughly parallel to the direction the finger portions of the glove are extending.

4. A vibration-proof glove claimed in claim 1, 2 or 3 wherein said vulcanized foam rubber is made of chloropylene rubber or natural rubber.

5. A production method of a vibration-proof glove wore particularly in an operation with a vibration tool such as a rock drill or engine cutter comprising at least,

a first process of producing a rubber sheet with materials comprising rubber material such as chloropylene rubber or natural rubber and foaming agent added into said rubber material;

a second process of cutting said rubber sheet into a given size;

a third process of mounting a stretchy glove body made of knit and the like over a flat hand shape mold, followed by setting said glove body in a lower mold placing the palm portion of said glove body upside;

a fourth process of placing said rubber sheet on the palm portion of said glove body, followed by press heating said rubber sheet by an upper mold from above to attach said rubber sheet to said glove body;

a fifth process of removing said glove body from said flat hand shape mold, and mounting said glove body over a tridimensional hand shape mold;

and a sixth process of vulcanizing and foaming said rubber sheet by heating to increase the thickness of said rubber sheet.

6. A production method of a vibration-proof glove claimed in claim 5 wherein a plurality of patterns of crosswise grooves and/or lengthwise grooves are provided on the side of the upper mold with which the press heating is performed.